

DUNGS® Pressure Switches Installation Instructions



DUNGS®
Combustion Controls



DUNGS Pressure Switches
GAO-A4.. / GMH-A4.. / GML-A4..

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Approvals



UL Listed: UL 353
File # MH 16628



CSA Certified: CSA C22.2 No. 14
Certification File # 201527



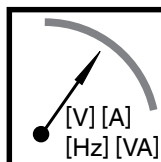
FM Approved: Class 3510, 3530
File # J.I. 1Y919.AF

Commonwealth of Massachusetts Approved Product Approval code G3-0106-191

Attention



The installation and maintenance of this product must be done under the supervision of an experienced and trained specialist. Never perform work if gas pressure or power is applied, or in the presence of an open flame.



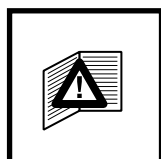
Check the ratings in the specifications to verify that they are suitable for your application.



Please read the instruction before installing or operating. Keep the instruction in a safe place. You find the instruction also at www.dungs.com. If these instructions are not heeded, the result may be personal injury or damage to property.



On completion of work on the pressure switch, perform a leakage and function test.



Any adjustment and application-specific adjustment values must be made in accordance with the equipment manufacturers instructions.



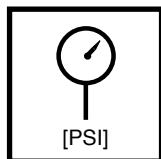
This product is intended for installations covered by, but not limited to, the following codes and standards: NFPA 86, ANSI Z83.4/CSA 3.7, ANSI Z83.18/CSA 4.9, ANSI Z21.13, CSD-1, UL 795, CSA B149.1 or CSA B149.3

Explanation of symbols

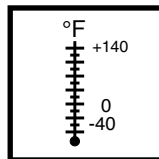
1, 2, 3 ... = Action
• = Instruction

Specification

GAO-A4, GMH-A4, GML-A4 High/low ventless gas pressure switch (SPDT) with automatic or manual reset. Includes visual indication of switch position.



Max. Operating Pressure
MOP = 7 PSI (500 mbar)
-8 version 14 PSI (1000 mbar)



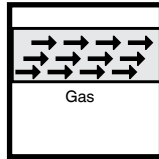
Ambient / Fluid Temperature

Versions
-2, -3, -4, -5 & -6; -40 °F to +140 °F;
(-40 °C to +60 °C)

Versions
-8; -20 °F to +140 °F;
(-30 °C to +60 °C)



Electrical Connection
Screw terminals via 1/2" NPT conduit connection

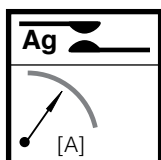


Gases

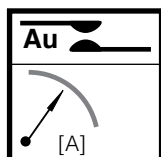
Dry, natural gas, propane, butane; other noncorrosive gases. Suitable for up to 0.1% by volume, dry H₂S. A "dry" gas has a dew point lower than +15 °F and its relative humidity is less than 60 %.

Materials in contact with Gas

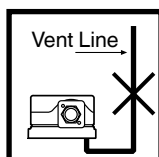
Housing: Aluminum & Steel
Diaphragm: NBR-based rubber



Ag-Contact Rating (Silver)
10 A resistive @ 120 VAC
3 A inductive @ 120 VAC
1 A @ 12 - 48 VDC

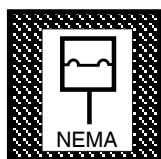


Au-Contact Rating (Gold)
max 20 mA @ 24 VDC
Ideal for low voltage & current applications.



Vent Limiter

Incorporates a vent limiter as per UL 353 and limits the escape of gas less than 1.0 CFH of natural gas at 7 PSI if internal switch diaphragm rupture. No vent line required, when accepted by the authority having jurisdiction.



Enclosure
NEMA Type 4

Model Description & Part Number

Type	Version	Order No.	Setting range in. W.C.	Switching hysteresis in. W.C.	Factory Calibration
GAO-A4... pressure switch	GAO-A4-4-2	266919	0.16 - 1.20	≤ 0.12	
	GAO-A4-4-3	266920	0.40 - 4.00	≤ 0.20	
	GAO-A4-4-5	266921	2.00 - 20.00	≤ 0.40	
	GAO-A4-4-6	266922	12.00 - 60.00	≤ 1.2	
	GAO-A4-4-8	266923	40.00 - 200.00	≤ 4.0	
	GAO-A4-4-2 Gold	266965	0.16 - 1.20	≤ 0.12	
	GAO-A4-4-3 Gold	266958	0.40 - 4.00	≤ 0.20	
	GAO-A4-4-5 Gold	266959	2.00 - 20.00	≤ 0.40	
	GAO-A4-4-6 Gold	266960	12.00 - 60.00	≤ 1.2	
	GAO-A4-4-8 Gold	266966	40.00 - 200.00	≤ 4.0	
GMH-A4... pressure switch	GMH-A4-4-4	266927	1.00 - 20.00	--	
	GMH-A4-4-6	266928	12.00 - 60.00	--	
	GMH-A4-4-8	266930	40.00 - 200.00	--	
	GMH-A4-4-4 Gold	266961	1.00 - 20.00	--	
	GMH-A4-4-6 Gold	266962	12.00 - 60.00	--	
GML-A4... pressure switch	GML-A4-4-4	266945	1.00 - 20.00	--	
	GML-A4-4-6	266947	12.00 - 60.00	--	
	GML-A4-4-8	266948	40.00 - 200.00	--	
	GML-A4-4-4 Gold	266963	1.00 - 20.00	--	

All switches with Silver contacts have 120 VAC neon lights factory installed

All switches with Gold contacts have 24 V lights factory installed

Mounting

Recommended Mounting Procedure

1. Use new, properly reamed and threaded pipe free of chips.
2. Apply good quality pipe sealant, putting a moderate amount on the male threads only. If using LP gas, use pipe sealant rated for use with LP gas.
3. Use 13/16" Wrench to secure the switch to the pipe.

Do not exceed 177 lb-in of torque

4. After installation is complete, perform a leak test.

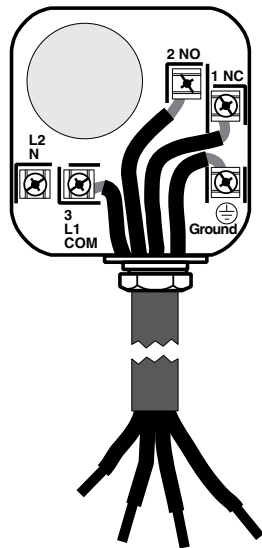
Venting is NOT required, subject to the authority having jurisdiction. The switch has a built in vent limiter.

Wiring

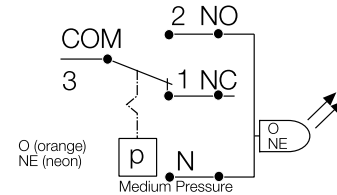
Wiring Procedure

1. Remove the clear cover from the switch.
2. Use 14 or 16 AWG wire rated for at least 75 °C
3. Route the wires through the conduit connector.
4. Install a conduit seal at some point in the conduit run between the switch and closest panel that contains switching contacts or other sparking devices (see NFPA 86 requirements about potential risks of gas leaking down conduit). For NFPA 86/87 applications, recommend using SO cable with chord grip connection into the 1/2 NPT conduit adapter.
5. Connect the wiring to the appropriate screw terminals.

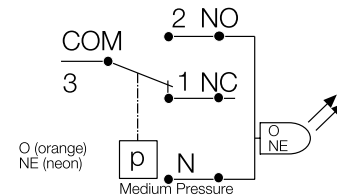
Wiring terminal illustration



GMH High Gas Switch (Operating state shown) As pressure rises above setpoint, 2 NO closes, 1 NC opens, and Neon light ON (fault), switch trips and locks out.

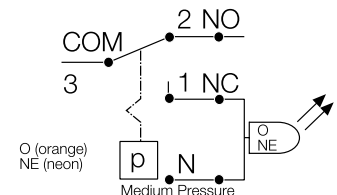


GAO Low or High Gas Switch (Operating state shown as a high limit). As pressure rises above set point, 1 NC opens, 2 NO closes, Neon light ON (fault). As pressure falls below set point, switch resets: 1 NC closes and 2 NO opens, Neon light off



GML Low Gas Switch (Operating state shown)

As pressure falls below setpoint, 2 NO opens, 1 NC closes, Neon light ON (fault), switch trips and locks out.



All wiring must comply with local electrical codes, ordinances and regulations.

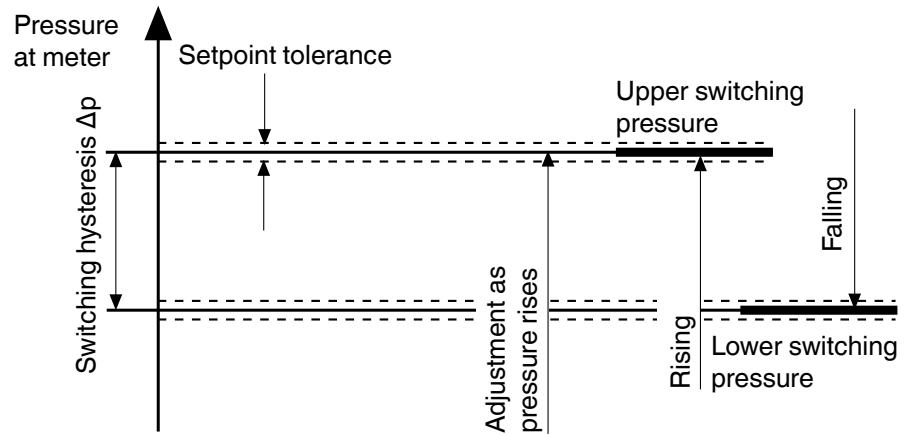


Do not exceed the switch ratings given in the specifications and on the switch.

Operation

Definition of switching hysteresis Δp

The pressure difference between the upper and lower switching pressures.

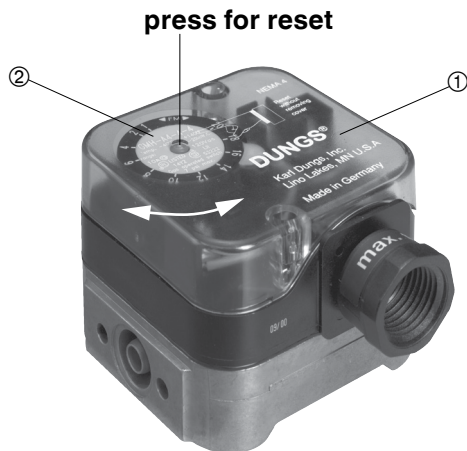


Operation & Adjustment

Annually check the switch for proper operation

Set Point Calibration

The set point dial of the GAO and GMH is factory calibrated with increasing pressure (GML: decreasing pressure). Due to hysteresis, the GAO switch will actuate at a slightly lower point as the pressure decreases.



Adjusting the Set Point

1. Remove the clear cover ① from the switch.
2. Turn the dial ② until the desired trip pressure is opposite the white arrow (mark) on the yellow dial face.
3. After adjusting the set point for normal operation check to see that the gas pressure switch operates as intended.
4. Use an accurate pressure gauge connected upstream from the switch to measure the actual pressure.
5. Replace the clear cover.

Automatic Reset

The NC contact of the GAO breaks when pressure rises above the set point. It makes automatically when pressure returns to the normal operating level.

Manual Reset

The NC contact of the GMH breaks when pressure rises above the set point. The NO contact of the GML breaks when pressure falls below the set point. Neither of the switches will return to their former position automatically. To reset, wait until the pressure returns to the normal operating level. Then press and release the clear cover over the red reset button in the center of the yellow dial face; it is not necessary to remove the cover. The neon light indicates a fault condition for the GML and GMH series and for the GAO series when used as a high gas limit. The lead for the light wired to terminal #2 on the GAO series should be wired to terminal #1 when used as a low gas limit.

Note: Always calibrate the switch in the desired mounting position

Installation Position

	Standard installation position is vertical upright diaphragm.
	When installed horizontally , the pressure switch switches at a pressure higher by approx. 0.2 in. W.C.
	When installed upside down , the pressure switch switches at a pressure lower by approx. 0.2 in. W.C.
	When installed in other positions , the pressure switch switches at pressure deviating from the set reference value by max. ± 0.2 in. W.C.

Maintenance & Testing

Annually check the switch for proper operation

Low Gas Pressure Switch

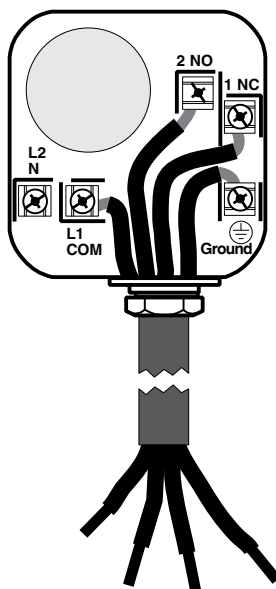
1. First, connect a meter capable of reading ± 0.1 ohms to the NO and COM contacts, and verify that the NO and COM contacts are made. Measure the resistance, and if the resistance is more than 1.0 ohm, remove switch from service. (See terminal illustration below for guidance).
2. Then, verify that the low gas pressure switch will change state when a low gas condition is sensed by connecting a meter capable of reading ± 0.1 ohms to the NC and COM contacts and then by causing the switch to go into a fault condition. Once the fault occurs, Measure the resistance, and if the resistance is more than 1.0 ohm, remove switch from service.
3. To cause the fault, perform one of the two procedures:
 1. Turn the pressure switch setpoint counterclockwise until the switch trips.
 2. Depressurize the volume of gas the low gas pressure switch is sensing. For FRI/6 regulators, this can be done by opening the side tap on the opposite side of the FRI/6 regulator. For DMV and MBC safety shutoff valves, this can be done opening the port 1 pressure tap. For SV valves, open port 1 of the upstream valve.
4. Allow the burner to go through a startup sequence, and then verify that the burner faults and is not allowed to light off.
5. Close all test taps (ports) and open upstream ball valve.
6. When finished, close all pressure test points used, and then open the upstream ball valve **SLOWLY** to allow gas pressure to gradually bleed into the system.



Opening the upstream ball valve too fast can permanently damage the pressure switch.



Do not simulate fault conditions while the burner is firing.



High Gas Pressure Switch

1. First, connect a meter capable of reading ± 0.1 ohms to the NC and COM contacts, and verify that the NC and COM contacts are made. Measure the resistance, and if the resistance is more than 1.0 ohm, remove switch from service.
2. Then, verify that the high gas pressure switch will change state when a high gas condition is sensed by connecting a meter capable of reading ± 0.1 ohms to the NO and COM contacts and then by causing the switch to go into a fault condition.
3. To cause the fault, perform one of the two procedures:
 1. Turn the pressure switch setpoint clockwise until the switch trips.
 2. Pressurize the volume of gas the high gas pressure switch is sensing. This can be done by closing the downstream ball valve, opening port 3 tap on a DMV and MBC safety shutoff valves, or port 2 or 3 of the downstream SV valve, and then using a pump to pressurize the test chamber.
4. Measure the resistance across the NO and COM contacts. If the resistance is more than 1.0 ohm, remove switch from service.
5. Allow the burner to go through a startup sequence, and then verify that the burner faults and is not allowed to light off.
6. When finished, close all test taps (ports) and open the downstream ball valve.

NOTE: A resistance of more than 1.0 ohm indicates that the switch contacts are starting to either corrode or carbonize.

Water entering switch

If water is entering the switch, potential causes are:

- 1) NEMA 4 does not mean hermetically sealed, and thus moist air can enter into the switch when sunlight or another heat source increases the temperature of the air inside the switch. If the air contains moisture and cools, the water in the air can precipitate. This can continue, and over time the water can accumulate.
- 2) Water is entering the conduit through other connections, and the seal tight acts like a funnel to direct water into the switch.
- 3) Water can also enter the switch through a loose conduit adapter. This occurs most often after seal-tight is connected to the adapter, but if during assembly the opposing end of the seal tight is bent or twisted, this can loosen the adapter.
- 4) Water can enter if the switch cover is too loose.
- 5) Water can enter if the switch cover o-ring is missing.
- 6) IP 65 connector is used. These permit a small amount of water to enter.

Accessories & Replacement	
Accessory for pressure switch	Order No.
Replacement cover set with screws	267182 (for GAO switches) and 267181 (for GMH and GML switches)
PG 11 - 1/2" NPT conduit adapter (1 pcs)	220566
120 VAC light only (orange)	244156
24 VDC/VAC light mounting set (orange)	244157
DIN connector (female plug)	210318
Male plug for DIN connector	219659 (for GAO switches) and 227644 (for GMH and GML switches)
Mounting bracket (metal)	230288 (optional mounting bracket)

We reserve the right to make modifications in the course of technical development.



Fireeye is a leading manufacturer of flame safeguard controls and burner management systems for commercial and industrial applications throughout the world. Our products can be found in a variety of public buildings, commercial properties, power plants, pulp and paper mills, petrochemical facilities and food processing plants.

For more information, please visit [fireeye.com](https://www.fireeye.com).

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